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KLASS KOTE - PRODUCT DATA SHEET

PRODUCT NAME **KLASS KOTE - EPOXY COLORS AND CLEAR**

DESCRIPTION **KLASS KOTE** is a series of two-component epoxy paint coatings available in a variety of colors, primers, and clear coats. It is quick air-drying, chemical hardening, and thermosetting. It can be forced dried to accelerate cure. The dried film is very attractive, tough, durable, as well as flexible. It provides excellent adhesion on nearly every substrate.

BASIC USES **KLASS KOTE** has been field tested since 1964 on many different substrates including steel, aluminum, masonry, wood, wood composition boards, cement, balsa, fiberglass, glass, and a variety of other substrates.

PHYSICAL DATA Note *** (based on White #100 with Gloss Catalyst #405)
SOLIDS BY WEIGHT: 56.23% - **SOLIDS BY VOLUME:** 44.94%

SURFACE PREPARATION The surface must be clean and free from dirt, dust, grease, rust, and scale, wax or anything else that will otherwise impede adhesion. Whenever possible, lightly solvent surface wash with **KLASS KOTE EPOXY REDUCER #500**. If the recommended reducer is not available, use a high-grade lacquer thinner.

APPLICATION **KLASS KOTE** products work ideally with conventional air-atomizing spray equipment, as well as HVLP and airless equipment (can also be applied with a brush or roller). Once the components are mixed and reduced, **KLASS KOTE** covers like most conventional finish coats. Film thickness should be built up by applying successive thin coats of paint and allowing about 20 minutes "flash off" time between coats.

For electrostatic application, if conductivity does not fall within the prescribed range for a given application the conductivity can be raised by adding a polar solvent, such as PPG DTL 16 or Klean-Strip L-27. The polar solvent may have to be added a number of different times in a number of different quantities before desired conductivity is reached, so be sure to record the amount added to each test batch before application.

MIXING INSTRUCTIONS Thoroughly mix equal parts by volume of components A & B. Allow mixture to induct/react for 30 to 40 minutes, (with occasional stirring) prior to application. **Always mix equal parts by volume of epoxy and catalyst components together first --before reducing the mixture.** The amount of reducer needed depends upon ambient temperature and type of spray equipment used. For finish coat applied with large-scale spray equipment, start with 6 parts paint to 1 part **KLASS KOTE EPOXY REDUCER #500**. If **KLASS KOTE REDUCER** is unavailable, use a high-grade lacquer thinner formulated to reduce epoxies. Reduction up to 1-to-1-to-1 (1-part A, 1-part-B, & 1-part Reducer) may be necessary to achieve the proper viscosity -- especially when working with smaller guns and air brushes. Do **NOT** over-reduce!

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CURE SCHEDULE For best results paint and surface should be over 70° F. Can be force dried after solvent has been flashed off. Suggest 120°F for 15 minutes to speed cure time.
At 70°F (air & substrate temperatures):

TACK FREE TIME: 20-30 MINUTES
PRINT FREE TIME: 4 HOURS
PACKAGING TIME: 24 HOURS
RECOAT/TOP COAT WINDOW: 1 – 24 HOURS (DEPENDING ON SHOP CONDITIONS)
SWARD HARDNESS: 4 DAYS - 1 WEEK
POT LIFE (USEABLE TIME AFTER MIXING A & B: MEASURED IN 4-8 HOURS AT 70°F (KEEP COVERED TO EXTEND)

COVERAGE Using conventional air atomizing spray equipment on a non-porous substrate, 1 quart of reduced **KLASS KOTE** will cover approximately 75 square feet. On more porous substrates, 1 quart will cover approximately 60 square feet.

PACKAGING Available in pint kits (2 x ½ pints), quart kits, (2 x pints), ½ gallon kits, (2 x quarts), 1 gallon kits (2 x ½ gallons, and 2-gallon kits (2 x 1-gallons). All applications require equal parts of epoxy (part-A) and catalyst (part-B). For industrial customers, or jobs that require larger quantities, please call customer service, as quantities of 2 x 55-gallon drums or more are available.

AVAILABILITY **DIVERSIFIED SOLUTIONS, LLC • 5932 CHICAGO AVE. SOUTH • MINNEAPOLIS, MN 55417**
Some retail outlets are also available domestically and internationally. Please call us for details.

DURABILITY Continued, prolonged, outside exposures to ultra-violet light may cause some degree of oxidization (chalking) and/or induce slight color fading. Normal periods of exposure will not affect the film. In most conditions, **KLASS KOTE** will retain its outstanding decorative and protective integrity.

WARRANTY The manufacturer warrants that this product conforms to label descriptions, is free from manufacturing defects, and is fit for the ordinary purposes for which such goods are used. Inasmuch as the use of this product by others and other factors affecting product performance are beyond manufactures control, manufacturer does not guarantee the results obtained. Should this product fail to give satisfactory results, manufacturer will replace the product, or at its option, refund the purchase price. This is the sole and exclusive remedy for any failure of this product to perform as warranted and shall also constitute liquidated damages in case of loss. Under no circumstances shall the buyer be entitled to any other remedy or damages. Remedies for incidental and consequential damages are specifically excluded. The seller does not authorize any person or organization to assume for it any other liability in connection with the sale or use of this product unless specifically authorized by manufacturer in writing.